

EX410 | Epiflex Flexible Jointing Mastic

1 SURFACE PREPARATION

- Surfaces to be repaired must be clean, dry and free of any loose, friable material.
- Any suspect material within the repair area which may compromise the effectiveness of the repair but is too difficult to manually remove, can be knocked out with a hammer and chisel.
- Alternatively, saw the expansion joints to the required dimensions: Min joint depth at 15mm and joint width between 5mm - 50mm.
- RizistalClean can be used as a degreaser if there are small areas of oil or grease contamination.

2 MIXING

- Empty the hardener tin into the larger tin of resin, making sure to scrape the entire contents.
- Mix the two components with a mixing paddle attached to a drill until you achieve a uniform colour and consistency.
- We recommend wearing safety glasses, gloves, a mask and coveralls for this operation (available separately).

3 APPLICATION

- Mask off the joint area and pour the mixed mastic into the joint using the scraper to level off the mastic along the joint and remove any excess before curing.
- Once the product has had time to flow and fill the joints it may be necessary to top up the mastic level.
- Clean tools after installation with Rizistal Safer Solvent.

For further information please contact the Support Team

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WORKING TIME

The following approximate working times are for installing the product after mixing is complete but before the curing process affects your ability to move the material and smooth the surface. At this point the performance of the material will be adversely affected and should be discarded.

- Epiflex 50 - 70 mins @ 15°C

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CURING TIME

	All Traffic	Full Chemical Cure
Mastic	24 Hours	7 Days

After installation, this product must be kept clean and dry for 12 to 18 hours, otherwise the product performance will be seriously affected, which may result in discolouration and lack of cure.

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