## FF150 | Epoxy Fine Filler

## SURFACE PREPARATION

- Surfaces to be repaired must be clean, dry and free of any loose, friable material.
- Any suspect material within the repair area which may compromise the effectiveness of the repair but is too difficult to manually remove, can be knocked out with a hammer and chisel.
- Some surface dampness can be tolerated, but surfaces should not be wet.
- RizistalClean can be used as a degreaser if there are small areas of oil or grease contamination.


## MIXING

- Empty the hardener tin into the larger tin of resin, making sure to scrape the entire contents.
- Mix the two components with a scraper / spatula until you achieve a uniform grey colour and consistency.
- We recommend wearing safety glasses, gloves, a mask and coveralls for this operation (available separately).

- Using a scraper, work the mixed components into the repair area and smooth off the surface.
- The Fine Filler can be applied at thicknesses down to 1 mm (feather edging).
- Clean tools after installation and remove any spillages with Rizistal Safer Solvent.

For further information please contact the Support Team


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## WORKING TIME

The following approximate working times are for installing the product after mixing is complete but before the curing process affects your ability to move the material and smooth the surface. At this point the performance of the material will be adversely affected and should be discarded.

- Epoxy Fine Filler $30-40$ mins @ $15^{\circ} \mathrm{C}$
- Application temperatures range $8^{\circ} \mathrm{C}$ to $30^{\circ} \mathrm{C}$



## CURING TIME

|  | Light Traffic | Heavy Traffic |
| :---: | :---: | :---: |
| Fine Filler | $2-3$ Hours | $3-5$ Hours |

After installation, this product must be kept clean and dry for 12 to 18 hours, otherwise the product performance willl be seriously affected, which may result in discolouration and lack of cure.

