

## NS430 | Epoxy Non Shrink Crack Filler

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### SURFACE PREPARATION

- Surfaces to be repaired must be clean, dry and free of any loose, friable material.
- Vacuum and rake out cracks ensuring that they are dry and free from dust etc.
- It is not normally necessary to cut out cracks.
- RizistalClean can be used as a degreaser if there are small areas of oil or grease contamination.

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### MIXING

- Empty the hardener tin into the larger tin of resin, making sure to scrape the entire contents.
- Mix the two components with a scraper / spatula thoroughly to avoid unmixed contents, otherwise the product will not cure properly.
- We recommend wearing safety glasses, gloves, a mask and coveralls for this operation (available separately).

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### APPLICATION

- Using a scraper, work the mixed components into the repair area and smooth off the surface.
- The Filler gels quickly after application, which reduces shrinkage.
- Multiple applications may be necessary over the crack during the 20 to 30 minute working time, in order to force the crack filler further into the crack and create a greater depth of resin penetration.
- Clean tools after installation and remove any spillages with Rizistal Safer Solvent.

*For further information please contact the Support Team*

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### WORKING TIME

The following approximate working times are for installing the product after mixing is complete but before the curing process affects your ability to move the material and smooth the surface. At this point the performance of the material will be adversely affected and should be discarded.

- Epoxy Non Shrink Crack Filler: 20 - 30 mins @ 15°C

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### CURING TIME

	Light Traffic	Heavy Traffic
Crack Filler	2 Hours	4 Hours

After installation, this product must be kept clean and dry for 12 to 18 hours, otherwise the product performance will be seriously affected, which may result in discolouration and lack of cure.

*For further information please contact the Support Team*